

## Billet D-Rings - Installation Guide Application: Toyota Tundra

### Tools Required:

- T45 Torx bit
- Torque wrench
- Centerpunch
- Drill with 1/8" and 5/16" drill bits
- Isopropyl Alcohol or other mild solvent
- Light grease such as White Lithium Grease

1. Use provided template to locate hole locations.
2. Look under bed to confirm there are no obstructions.
3. Centerpunch hole location, then drill 1/8" pilot hole, followed by 5/16" hole.
4. Clean bottom side of bed around hole using isopropyl alcohol.
5. Peel liner from VHB tape and adhere Threaded Plate to bottom side of bed, carefully aligning threaded hole with hole in bed.
6. Apply a light coating of grease under the bolt head and insert shoulder bolt through D-Ring.
7. Install small black plastic crush washer followed by 5/16" flat washer underneath D-Ring.
8. Thread assembly into Threaded Plate using T45 Torx bit and torque to 120 in./lbs.
9. Check that the D-Ring is securely fastened and can freely swivel.

- Never exceed your vehicle's load capacity.
- Use multiple straps to spread load and provide redundancy.
- Check bolt tightness before using Billet D-Rings.

